

**Work Order ID 77129**

November-25-11 2:32:27 PM

**\*77129\***

Page 1

Item ID: D212-725-1-109

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: ENGINE MOUNT DECK FITTING

Start Date: 11/25/11 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/25/11 Req'd Qty: 1.00

**\*1\***

Customer:

Reference: scrap old rev

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D4231

A U/R

170

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

**\*170\***

Packaging

Memo

0.00

Packaging

PULL FROM STOCK/QUARANTINE:  
D212-725-1-109  
D212-725-1-110  
SCRAP/DESTROY - OLD REV.

180

QC21- Final Inspection - Work Order Release

0.00

**\*180\***

QC

Memo

0.00

Quality Control

# Picklist Print

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Page 1

Work Order ID: 77129

Parent Item: D212-725-1-109

Parent Item Name: ENGINE MOUNT DECK FITTING

Start Date: 11/25/11

Required Date: 11/25/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-12-19 JLM  
IPP Rev:B Added Cad Plating 07-07-23 Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D212-725-1-109		Manufactured	No				Each	0.0000		1			
ENGINE MOUNT DECK FITTING													
D212-725-1-110		Manufactured	No				Each	7.0000					
ENGINE MOUNT DECK FITTING													

Location

Loc Qty

Loc Code

ST365

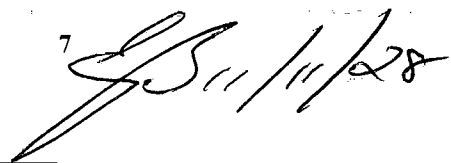
7

34854

2

34863

5

7   
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

## Linda Lacelle

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**From:** David Shepherd <dshepherd@dartaero.com>  
**Sent:** November-25-11 10:41 AM  
**To:** 'Linda Lacelle'; 'Robert Fuentes'  
**Cc:** 'Jean-Luc Menard'; 'Eric Downing'  
**Subject:** RE: ENGINE DECK FITTINGS

Linda,

Per our discussion from a few minutes ago, my understanding is that there are 9 affected parts that were sitting in quarantine.

My preference is to scrap these parts and get them out of the system if the space between the clevis doesn't meet the latest dwg.

Thanks,  
David

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**From:** Linda Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** November-25-11 8:22 AM  
**To:** 'David Shepherd'; Robert Fuentes  
**Cc:** 'Jean-Luc Menard'; 'Eric Downing'  
**Subject:** RE: ENGINE DECK FITTINGS

So? Are the existing parts to be scrapped??

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**From:** Jean-Luc Menard [mailto:jmenard@dartaero.com]  
**Sent:** November-24-11 8:19 AM  
**To:** 'David Shepherd'  
**Cc:** L Lacelle  
**Subject:** RE: ENGINE DECK FITTINGS

Those parts were not in quarantine, they are stock, if these are not acceptable, I'm thinking we should scrap the balance in stores?

JL

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**From:** David Shepherd [mailto:dshepherd@dartaero.com]  
**Sent:** Wednesday, November 23, 2011 1:04 AM  
**To:** 'JEANLUC MENARD'  
**Cc:** 'Roberto Fuentes'  
**Subject:** FW: ENGINE DECK FITTINGS

JL,

I've talked to Roberto about this and I think it's important that we respect the dimensions of the latest dwg. Therefore, I think it is important to make new parts rather than modify the parts from quarantine.

Sorry, but these parts secure the engine into the helicopter and we want to make sure they don't get overstressed.

David

**From:** Roberto Fuentes [<mailto:rfuentes@dartaero.com>]  
**Sent:** November-22-11 11:07 AM  
**To:** David Shepherd  
**Subject:** FW: ENGINE DECK FITTINGS

**From:** Jean-Luc Menard [<mailto:jmenard@dartaero.com>]  
**Sent:** Tuesday, November 22, 2011 9:56 AM  
**To:** 'Roberto Fuentes'  
**Subject:** RE: ENGINE DECK FITTINGS

**From:** Roberto Fuentes [<mailto:rfuentes@dartaero.com>]  
**Sent:** Tuesday, November 22, 2011 10:50 AM  
**To:** 'Jean-Luc Menard'  
**Subject:** RE: ENGINE DECK FITTINGS

JL,

Send the attach file?

Tks,  
Roberto

**From:** Jean-Luc Menard [<mailto:jmenard@dartaero.com>]  
**Sent:** Tuesday, November 22, 2011 8:30 AM  
**To:** Robert Fuentes  
**Cc:** L Lacelle  
**Subject:** ENGINE DECK FITTINGS

Roberto,  
As dicussed,the part we have were manufactured at Rev B.  
See attached.  
JLM

**Jean-Luc Menard**  
**Production Engineering Coordinator**



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